

ATS Brembo to SN95 Mustang Spindle Installation kit Instructions

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Recommended parts not included: 2013+ ATS Calipers ACDELCO 1722768, 1722777, pads, 13" 94-04 Cobra rotors, Brake hoses

Kit Contents:



1. Thread a 14mm bolt into the factory insert and while supporting the caliper on a block of wood knock the insert out.



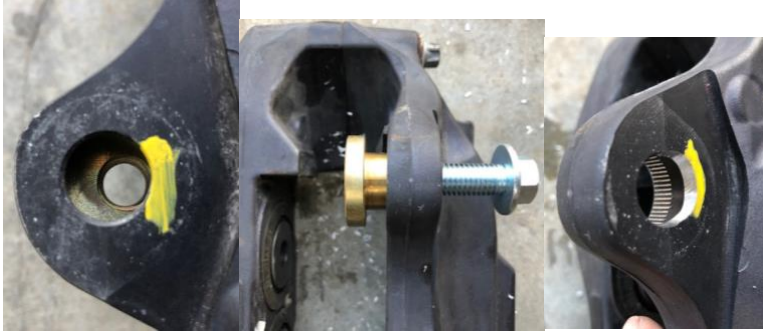
2. Temporarily put the insert in the caliper and line them up as shown. The outer alignment marks should be in a straight line with the other. The marks 90 degrees to the outer will line up to the casting edge of the Caliper.



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- Using a carbide grinding tool or dremel, slightly clearance the caliper for the bolt to properly align with the offset insert. The caliper is aluminum, it will not take much to clearance this area.



- Align insert and use a shop press or C clamp to press each insert into caliper. A mallet will work too just be sure to not allow the insert to misalign. The inserts should be a light press fit.



- Install rotor shim. Depending on age and rust of spindle, the corners may need slightly cleaned up with a flap disk or wire wheel to ensure no interference to the mounting face of the caliper, check/fix all 4.



- Install Caliper (with no rotor) to spindle to verify insert alignment. Install rotor, caliper, and pads. Tighten to factory 94-04 caliper torque specs. Customer may choose to sand or machine the outside edge of the brake pads so they do not sit proud of the rotor, however this is preference of installer and not necessary.

